



Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1	852	7697A 3	CYL. BLOCK/CRANKCASE	1	UNITED STATES 6026608 AND I	
1	852	8311A 4	CYL. BLOCK/CRANKCASE	1	UNITED STATES 6026609 AND I	
2	1161	7616A 2	END CAP ASSEMBLY	1		
3	26	29476	OIL SEAL, END CAP	1		
4	25	47254	"O" RING	1		2
5	15	73644A 1	SHIM, END CAP (.006-10)	AR		3
6	10	73169	SCREW, END CAP (1")	4		
7	1148	5410A 1	END CAP ASSEMBLY, LOWER	1		
9	26	29476	OIL SEAL, END CAP	2		
10	25	32546	"O" RING, END CAP	1		2
11	15	20085A 1	SHIM, END CAP (.005-10)	AR		3
12	10	69034	SCREW, END CAP (1")	3		
13		71808	COVER, WATER JACKET	1		
14	27	72142	GASKET, WATER JACKET COVER	1		2
15	10	53167	SCREW, WATER JACKET COVER	23		
16	12	70132	WASHER, WATER JACKET COVER	23		
17	27	85495	GASKET, CYLINDER BLOCK TO E	1		2
18		75778	BAFFLE PLATE, EXHAUST MANIF	1		
19	27	85497	GASKET	1	BAFFLE PLATE TO EXHAUST M	2
20		86316	COVER, EXHAUST MANIFOLD	1		
21	10	53576	SCREW, MANIFOLD COVER	24		
23	1023	5070	COVER, CYLINDER BLOCK	1	UNITED STATES 6026608 AND I	
24	27	85494	GASKET, CYLINDER COVER	1	UNITED STATES 6026608 AND I	2
23	1023	8368A 1	COVER, CYLINDER BLOCK	1	UNITED STATES 6026609 AND I	
24	27	98185	GASKET, CYLINDER BLOCK	1	UNITED STATES 6026609 AND I	
25	10	69100	SCREW, COVER (1")	16		
27	22	68307	PIPE PLUG, CYLINDER BLOCK CO	1		
28		37440	BRACKET, MOUNT SUPPORT	1		
29	10	24234	SCREW, BRACKET TO CYLINDEF	1		
30		87872	COVER, TRANSFER PORT	3		
31	27	85653	GASKET, TRANSFER PORT COVI	1		2
32	10	28636	SCREW, TRANSFER PORT COVE	24		
33		46933A 3	GROUND STRAP ASSEMBLY	2	CYLINDER BLOCK COVER	
34	10	62568	SCREW, GROUND STRAP (3/8")	2		
-	27	85653A32	GASKET SET			